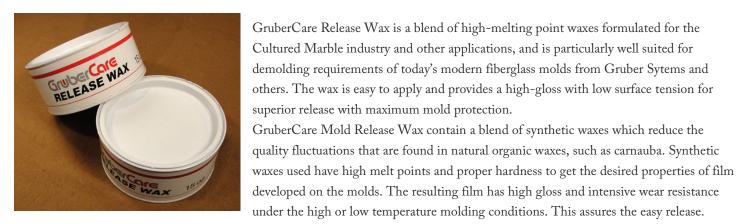
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## GruberCare Mold Release Wax



**Typical Product Characteristics** 

Weight:412 Grams per canFlash Point:98 °FShelf Life:1 year from date of shipmentColor:Yellow Paste WaxV.O.C.:356.06 Grams per liter

## Order Information

15 oz Can - 010630 15 oz Can – Case of 12 - #010629

## MOLD RELEASE USAGE INSTRUCTION SUMMARY:

- 1. Apply a smooth, even coat of wax to the entire mold surface in an overlapping, circular pattern to insure complete coverage.
- 2. Allow approximately 30 minutes (depending on temperature and humidity) for wax to dry.
- 3. Wipe mold and hand buff to a luster with a clean, soft dry cloth.

## FOR NEW MOLD BREAK-IN:

- 1. For the first three castings, apply and hand polish five successive coats of wax as described above, using a criss-crossing pattern.
- 2. Allow to set a minimum of one hour after the last coat.
- 3. Wipe with a soft, clean dry cloth. Spray prepared mold with GruberCare PVA in accordance with PVA instructions and allow to dry.
- 4. Spray gel coat and cast part.
- 5. After the mold break-in procedure, one coat of Mold Release Wax is recommended (periodic use of GruberCare Interphase Wax is recommended for extended mold service).