

SPRAY GRANITE REFERENCE SHEET



Coverage

1. ~.60lbs (275 grams) Total mix per Ft² (+overspray)
2. ~2.5 cups Per 31" top w/bowl
3. ~2.0 cups Per 31" top wo/bowl
4. ~3.0 cups Per 48" x 24" Board (8 Ft²)

Approximate volume formula for cup spray mix (rounded)

Cup	Ratio
1.00c SGA per cup	2 part SGA per cup
2.00c Gel coat per cup	3 part Gel coat per cup

Spray Equipment



Model 100 cup gun
order# G100
FN-8 tip (6.2mm)
order# G200-8
FN-9 tip (7.1mm)
order# G200-9

Paper cups, 32oz - case/500
order# G2001



Kobalt spray gun
Medium 6.0mm
Large 8.0mm

Dry spray system

**GS Granite
spray system**



Pressure pot system



**Binks 7N
gun**

Spray Granite Advantage Cup spray mix

SGA/SGL/SCT products

450 grams	Gel Coat	60%
300 grams	SGA	40%
<hr/>		750 grams
		100%
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4.5 grams	Catalyst	1%

Spray Granite Extreme Cup spray mix

SGE products

472 grams	Gel coat	63%
278 grams	SGE	37%
<hr/>		750 grams
		100%
<hr/>		
4.7 grams	Catalyst	1%

SGE 285 Empire, SGE 306 Sequoia

525 grams	Gel coat	70%
225 grams	SGE	30%
<hr/>		750 grams
		100%
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5.3 grams	Catalyst	1%

Spray using multiple cross directional passes to ensure an even build-up and apply a total film thickness to 40-50 mils wet or until the mold is covered to opacity. Avoid excess material build up in corner radiuses. If the spray equipment plugs: try a larger orifice, drill air intake hole larger on cup gun lid or add more gel coat to the mix. A pigmented backpour matrix or gel coat back coat that matches the spray granite color is recommended for best color results. Note, a change in background color can have an effect on the final appearance of spray granite products.

Spray granite filler and sprayed color chip samples are available. Model 100 cup gun, tips and paper cups also available.