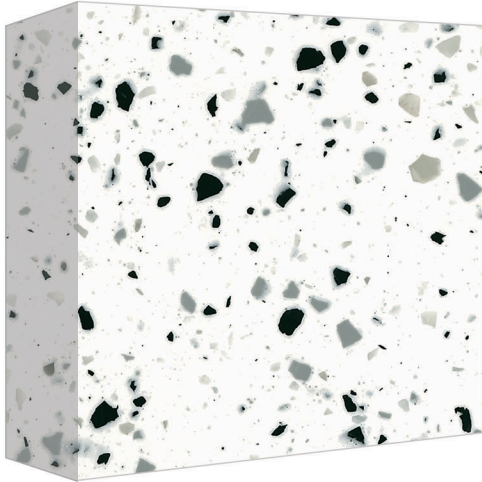


TERRAZZO

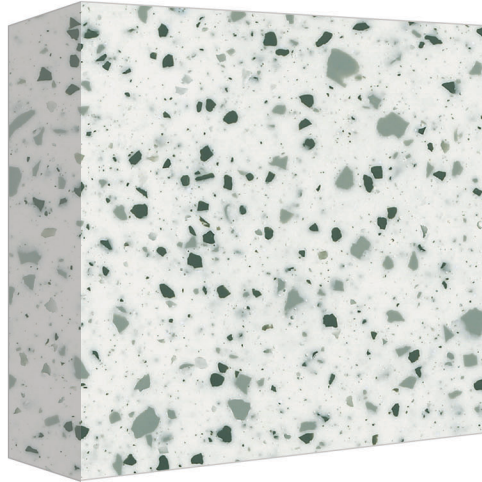
Solid Surface Filler

New Terrazzo Series fillers
for Solid Surface. Offers high
contrast for a bold design.

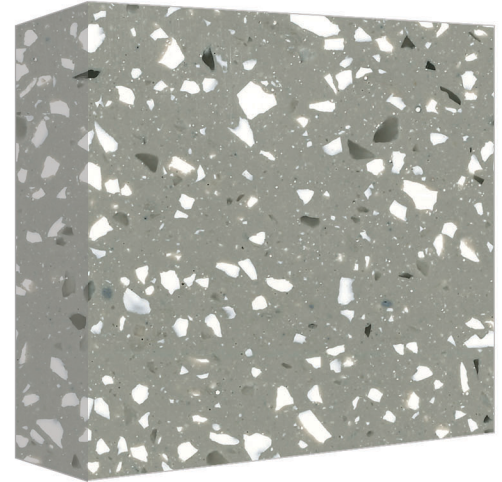
Bold and dramatic, Terrazzo features high contrast and translucent granules to broaden design ideas and possibilities. Get this trending look by adding the new Terrazzo Series to your solid surface product line.



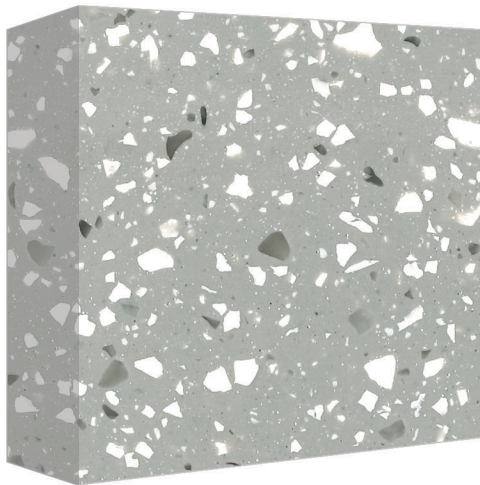
TRZSB 2758 Dalmatian



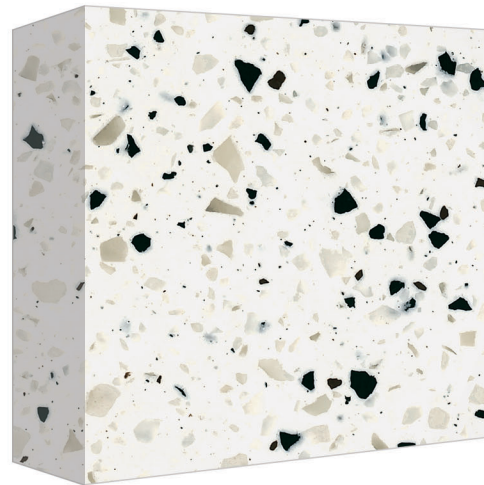
TRZSB 2735 Domino



TRZSB 2581 Ashen



TRZSB 2525 Pebble



TRZSB 2910 Classic

Actual color and granule size will vary. Final product determination must be based on your process.

Features & Benefits

- ◆ Easy to use one bag mix, just add resin
- ◆ Granules are 100% thermoset made with our patented process
- ◆ Good filler suspension in a casting resin (see suggestions for use)
- ◆ Color consistency from batch to batch
- ◆ Makes excellent stain resistant, non-porous solid surface



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COMPANY

Suggestions For Use:

Equipment - The basic equipment needed for solid surface manufacturing includes a batch vacuum mixer or continuous casting machine with a densifier, appropriate molds, table sander, and necessary saws and routers.

Resin Suggestions - The appearance of the final product may vary in color consistency when different resins are used. Resin percentages will vary based on resin viscosity and temperature. The recommended resin level for TRZSB applications is 28-34% by weight. Please test the TRZSB filler in your resin and process, and adjust formula accordingly for proper large granule suspension and distribution.

Catalyst Level - A catalyst level of 1.5% by weight of resin is a recommended starting point. Differing catalyst levels can change the overall color of the material. The gel time should be between 20 and 30 minutes. If excessive gel times are experienced a change in catalyst may be necessary.

Matrix Consistency - When the resin level is around 28-34% by weight the matrix should have a workable consistency. With the large granules included in Terrazzo Series fillers, a higher viscosity/thicker mix, and little or no vibration may be optimal. Again, please test in your resin and process.

Vibration - If vibration is necessary it should be minimal. Vacuum mixing, creating a matrix with an appropriate viscosity, and using proper pouring techniques should eliminate air entrapment in the matrix.

Thermal Cycling - When poured by standard manufacturing procedures TRZSB filler will exceed all industry standards.

Physical Properties - Meets or exceeds all solid surface standards when properly used.

Solid Surface granules are manufactured under The R.J. Marshall exclusive patent and contains up to 22% post industrial recycled content.

Custom Colors

Can't find what you're looking for in our color palettes? Perhaps you need a match to an existing color pattern, or maybe you have an idea that you would like to see developed. Then put the R.J. Marshall's custom color matching experience to work for you. Our color development team has created hundreds of custom blends to meet the needs of manufactures all over the world, and we're not about to stop.

Allow us to serve you with our innovation, quality and expertise.



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